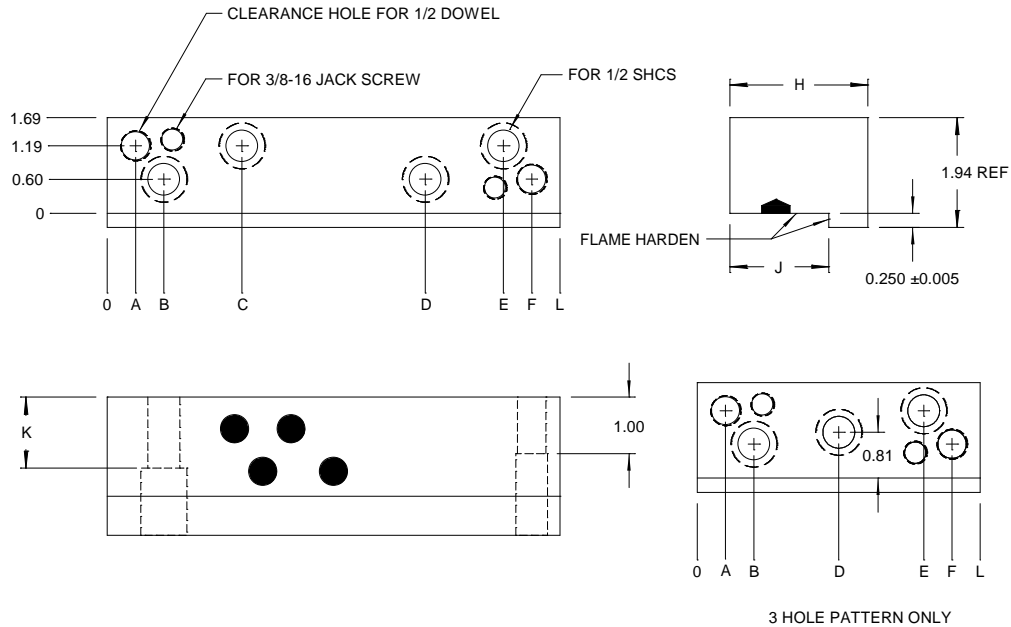


Furnished standard with clearance portion of dowel holes pre-drilled.  
Reamed dowel holes available on special order!



Prefix	H	J +/- .001	K
8K	1.44	1.00	0.94
10K	1.69	1.25	1.00
12K	1.94	1.50	1.25
14K	2.44	1.75	1.25

**Materials:** 4140 flame hardened to Rc 56-62

**Tolerances:** +/- .010 unless otherwise indicated

Suffix	L	Holes	A	B	C	D	E	F
24G	3.00	2	0.50	1.00			2.00	2.50
32G	4.00	2	0.50	1.00			3.00	3.50
40G	5.00	3	0.50	1.00		2.50	4.00	4.50
48G	6.00	3	0.50	1.00		3.00	5.00	5.50
56G	7.00	4	0.50	1.00	2.38	4.62	6.00	6.50
64G	8.00	4	0.50	1.00	2.38	5.62	7.00	7.50
80G	10.00	4	0.50	1.00	3.50	6.50	9.00	9.50

**Ordering Note:** Catalog Number = Prefix + Suffix

Example: 12K48G = 1.5 under lip, 6 length