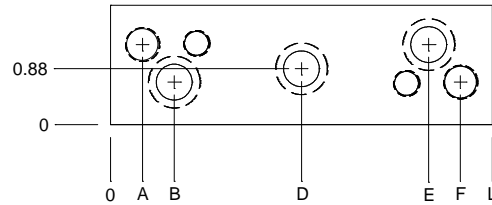
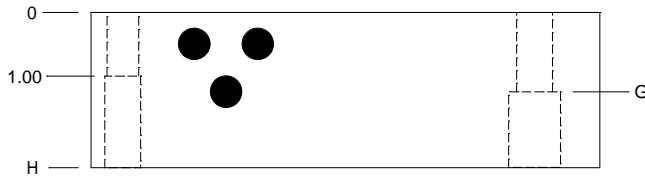
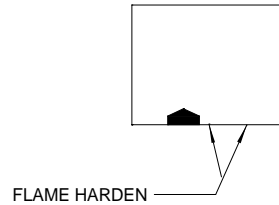


Furnished standard with clearance portion of dowel holes pre-drilled.



3 HOLE PATTERN ONLY

Series	H	G
14G	1.69	1.00
16G	1.94	1.25
20G	2.44	1.25
24G	2.94	1.25

Materials: 4140 flame hardened to Rc 56-62 w/Graphite Plugs

Tolerances: +/- .010 unless otherwise indicated

Suffix	L	Holes	A	B	C	D	E	F
24G	3.00	2	0.50	1.00			2.00	2.50
32G	4.00	2	0.50	1.00			3.00	3.50
40G	5.00	3	0.50	1.00		2.50	4.00	4.50
48G	6.00	3	0.50	1.00		3.00	5.00	5.50
56G	7.00	4	0.50	1.00	2.38	4.62	6.00	6.50
64G	8.00	4	0.50	1.00	2.38	5.62	7.00	7.50
72G	9.00	4	0.50	1.00	3.50	5.50	8.00	8.50
80G	10.00	4	0.50	1.00	3.50	6.50	9.00	9.50

Ordering Note: Catalog Number = Series + Suffix

Example: 20G56G = 20G Series 7" length